



XL 10.0 - 50HZ MODEL

INFORMATION PACKAGE

XL 10.0 TRIMMER 50HZ - TECHNICAL DATA SHEET

The XL 10.0 system is an automated cannabis and hemp trimming system capable of high throughputs of wet or dry material. The system consists of multiple components and is composed of the following: XL 10.0 Trimmer, XL 10.0 HEPA Filter Leaf Collector Bags, XL 10.0 Blowers, XL 10.0 Infeed Conveyor, and XL 10.0 QC Conveyor.

SYSTEM FEATURES	XL 10.0
Throughput	Up to 3,000 lbs/hour Wet (600 lbs/hour Dry)
Power Requirements	3HP 380V 3-Phase 100Amp
Tumbler/Reel Motor	1HP 380V 3-Phase 1.6Amp
Vac Motor	5 x 8HP 380V 3-Phase 11Amp
Infeed Conveyor Motor	2 x 0.5HP 380V 3-Phase 1Amp
Quality Control Conveyor Motor	0.75HP 380V 3-Phase 1.9Amp
Cutting System	Belt Drive System 20 x 11 Blade Cutting Reels (26")
Tumbler Diameter	20 Inch
Effective Cut Length	520 Inch
Trim Separation	Triple Bag Kief & Trim Collection System
Lifting Mechanism	Manually Actuated to 10°
Food Grade	Yes
Washdown rating	IP65
RoHS compliant	Yes
Automation	Schneider Automation
Primary Material	Stainless Steel and Anodized Aluminum
Electrical Safety	CSA

1. Both values are the input rates for bucked material. Wet material denotes fully hydrated, dry material denotes 9-13% moisture content.

Based on tested values conducted by CPro Solutions Inc.

2. Machine also available as 60Hz model

3. 380V system has CSA certification only (pending)

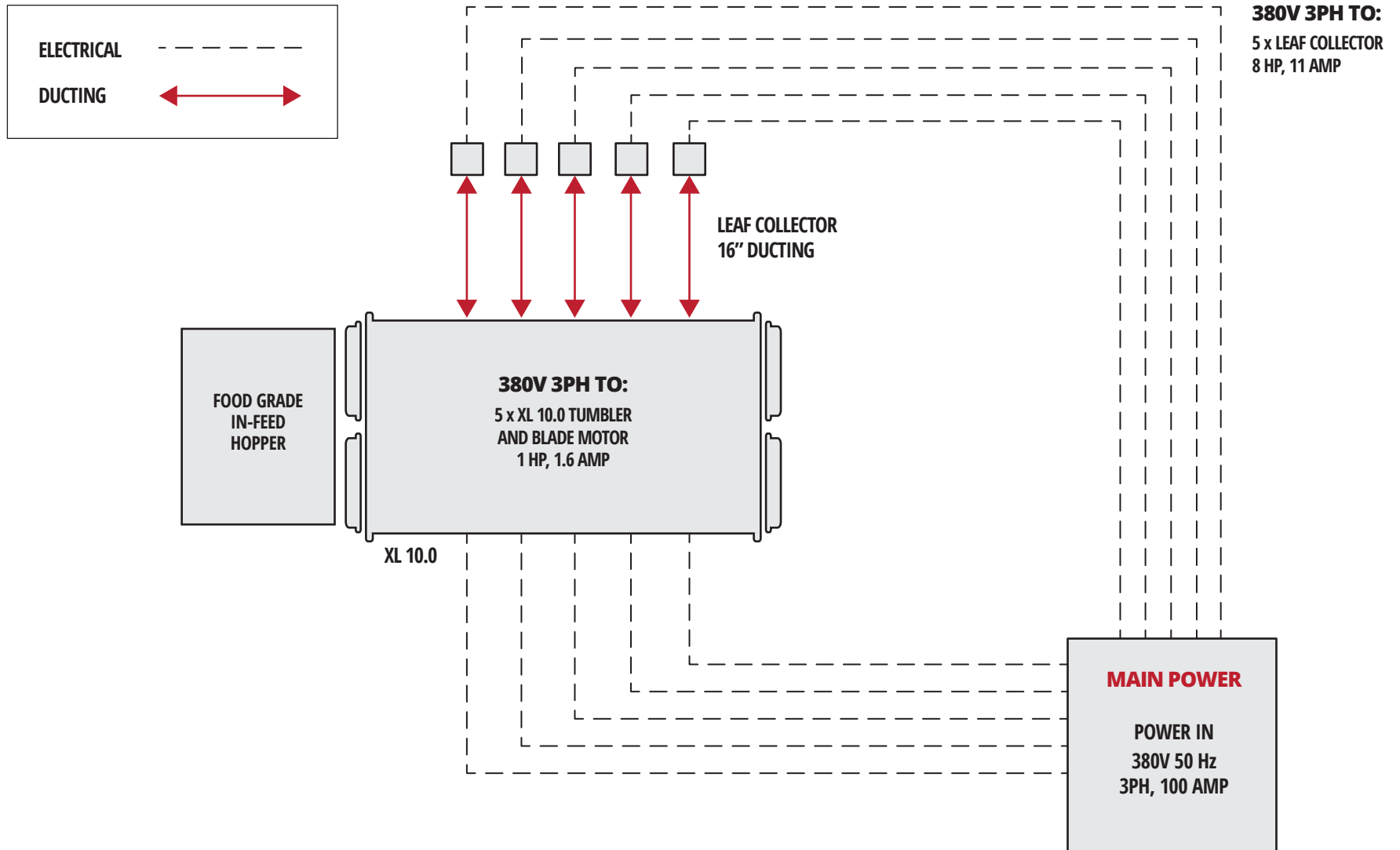
XL 10.0 TRIMMER 50HZ - TECHNICAL DATA SHEET

MATERIAL SPECS	XL 10.0
Frame	304 Stainless Steel and Anodized Aluminum
Tumbler Screen	304 Stainless Steel
Blade Pivot Screws	304 Stainless Steel
Fasteners	304 Stainless Steel
Blades	Nitrided Carbon Steel
Bearings	Steel
Bearing Grease	Food Grade Grease
Fastener Grease	FDA-Approved Anti-Seize
Brush	Food Grade Nylon
Sheet metal body	Powder-Coated Steel
Flexible Ducting	FDA-Compliant Food Grade
Trim Collection	Triple Bag Kief & Trim Collection System
Conveyor Frame	304 Stainless Steel
Conveyor Belt	FDA-Compliant Food Grade
Hopper	Food Grade Plastic

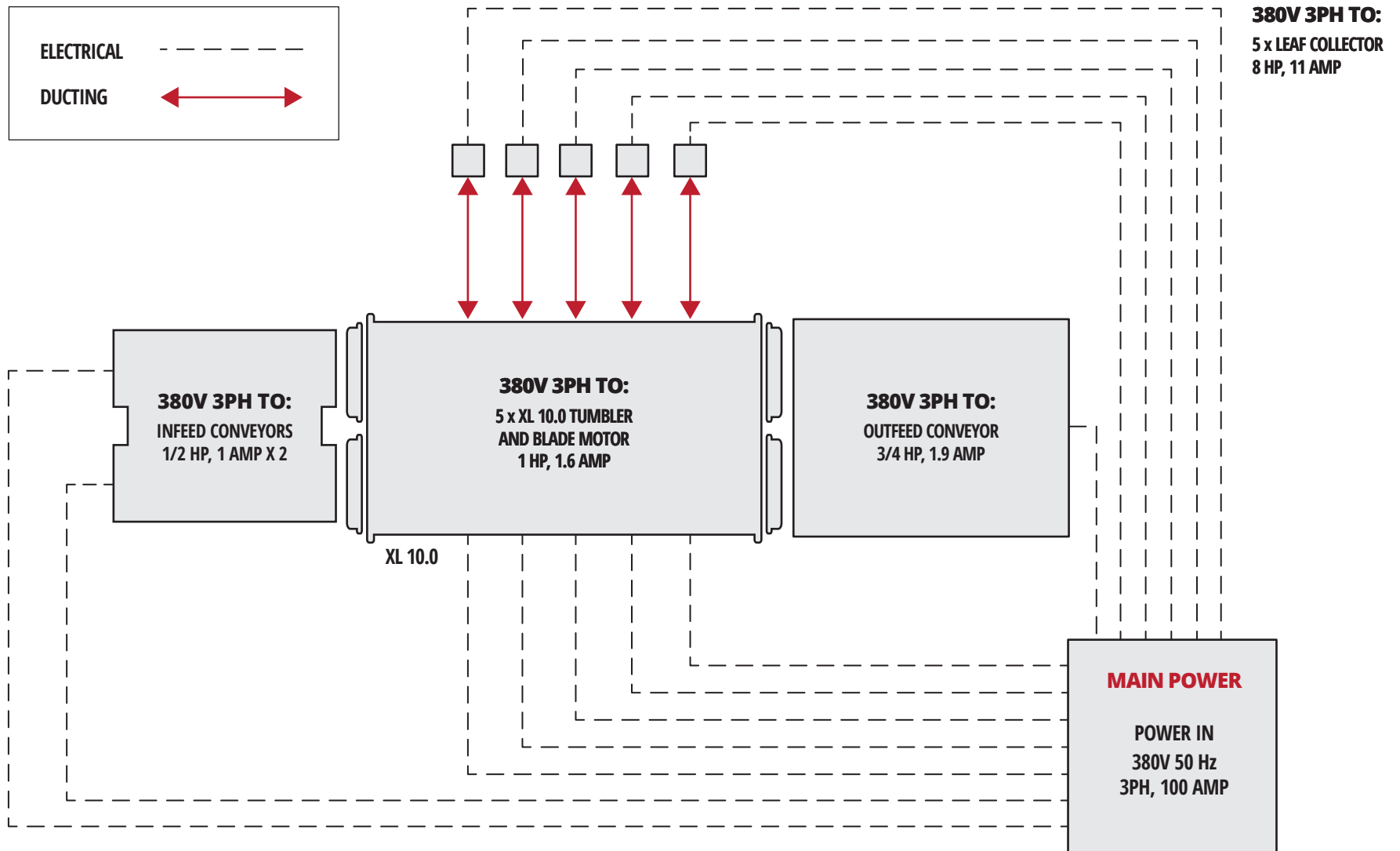
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BLADE / TUMBLER MOTOR SPECS	XL 10.0
Make	Baldor Industrial
Model	VEM35XX
Material	Stainless Steel Construction
HP	1HP (5-Motors Total, 5HP Total)
RPM (Full Load)	1,800 (1,760) RPM
Voltage	380V
Phase	3-Phase
Amps	1.6A
Frequency	50 Hz
Frame Size	56C
Mounting	Footed
Enclosure	TEFC
Full Load Running Current	12.4A
Locked Rotor Current	1.07A
Motor Efficiency (@ 100%)	85.8
Motor Efficiency (@ 75%)	85.4
Motor Efficiency (@ 50%)	82.9
Power Factor (@100%)	69
Power Factor (@75%)	60
Power Factor (@50%)	46
Full Load Torque	2.99 Lb.-Ft
Locked Rotor Torque (% of Full Load)	8.52 Lb.-Ft
Breakdown Torque (% of Full Load)	13.5 Lb.-Ft
Construction Materials	Stainless Steel
Washdown	Yes (IP65)

SCHEMATIC DRAWING - XL 10.0 TRIMMER 50 Hz with HOPPER



SCHEMATIC DRAWING - XL 10.0 TRIMMER 50 Hz with CONVEYORS





CENTURIONPRO

XL CONTROL PANEL

INFEED
CONVEYOR 1



ON

OFF

INFEED
CONVEYOR 2



ON

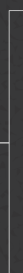
OFF

OUTPUT
CONVEYOR



ON

OFF



BLOWER 1



ON

OFF

BLOWER 2



ON

OFF

BLOWER 3



ON

OFF

BLOWER 4



ON

OFF

BLOWER 5



ON

OFF



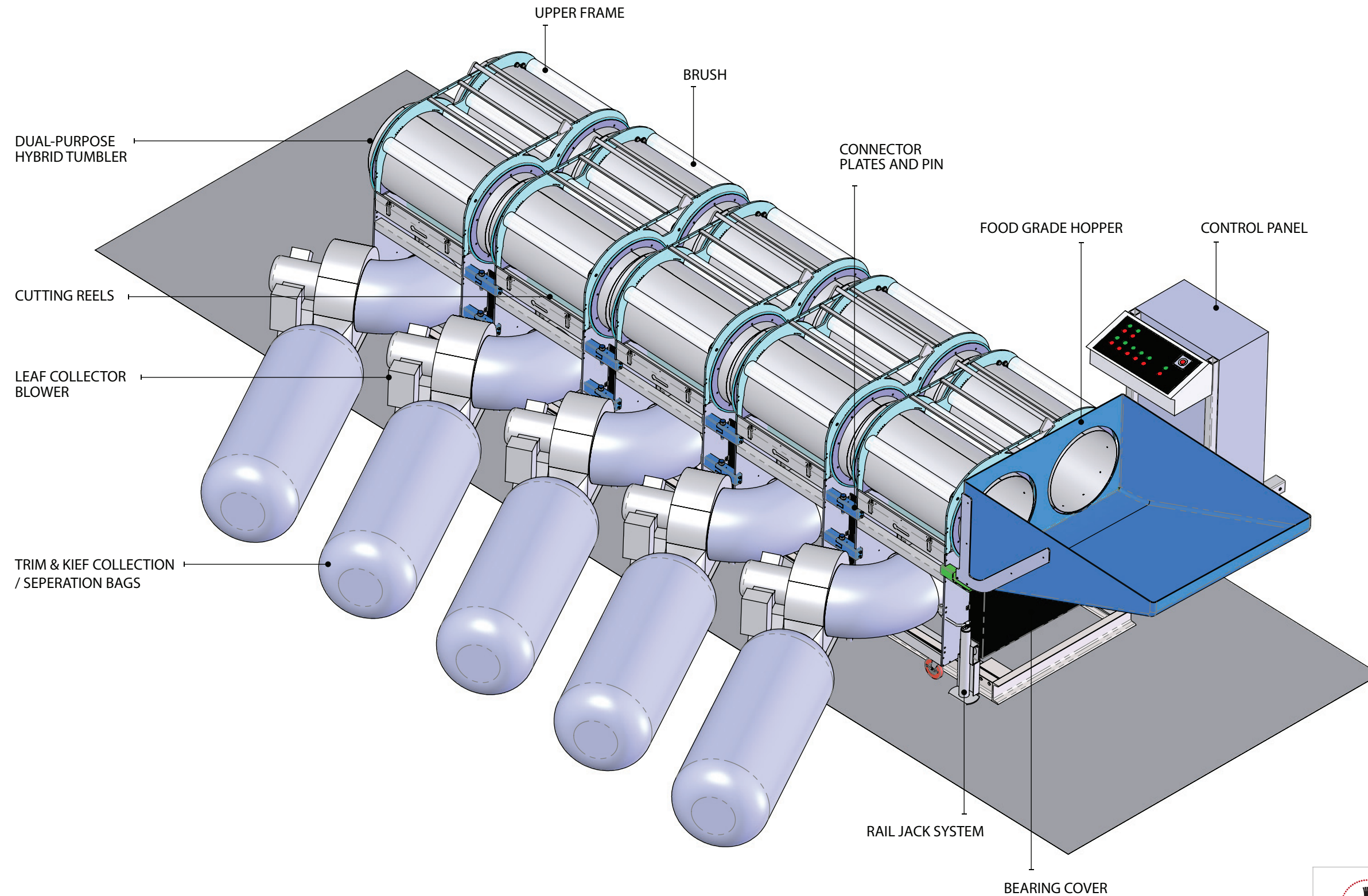
TRIMMERS



ON

OFF





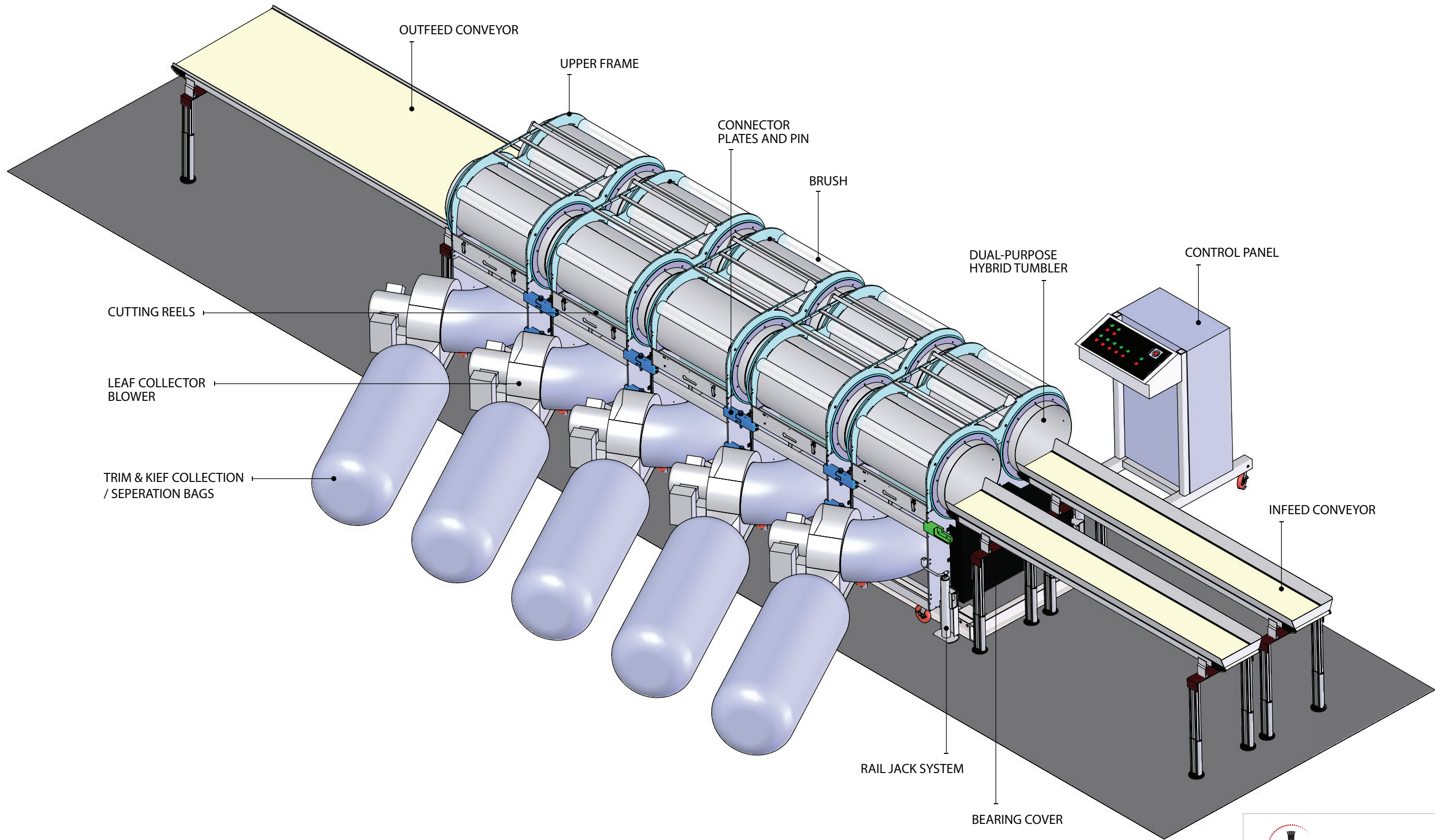
TITLE: XL 10.0 SYSTEM

UNLESS OTHERWISE SPECIFIED:

DIMENSIONS ARE IN INCHES
TOLERANCES:
FRACTIONAL ± 0.030
ANGULAR: MACH $\pm 1^\circ$ BEND \pm
TWO PLACE DECIMAL $\pm .010$
THREE PLACE DECIMAL $\pm .005$

SIZE	DWG. 3-D.	REV
A	10.0 Complete + Hopper	-

SHEET 1 OF 1



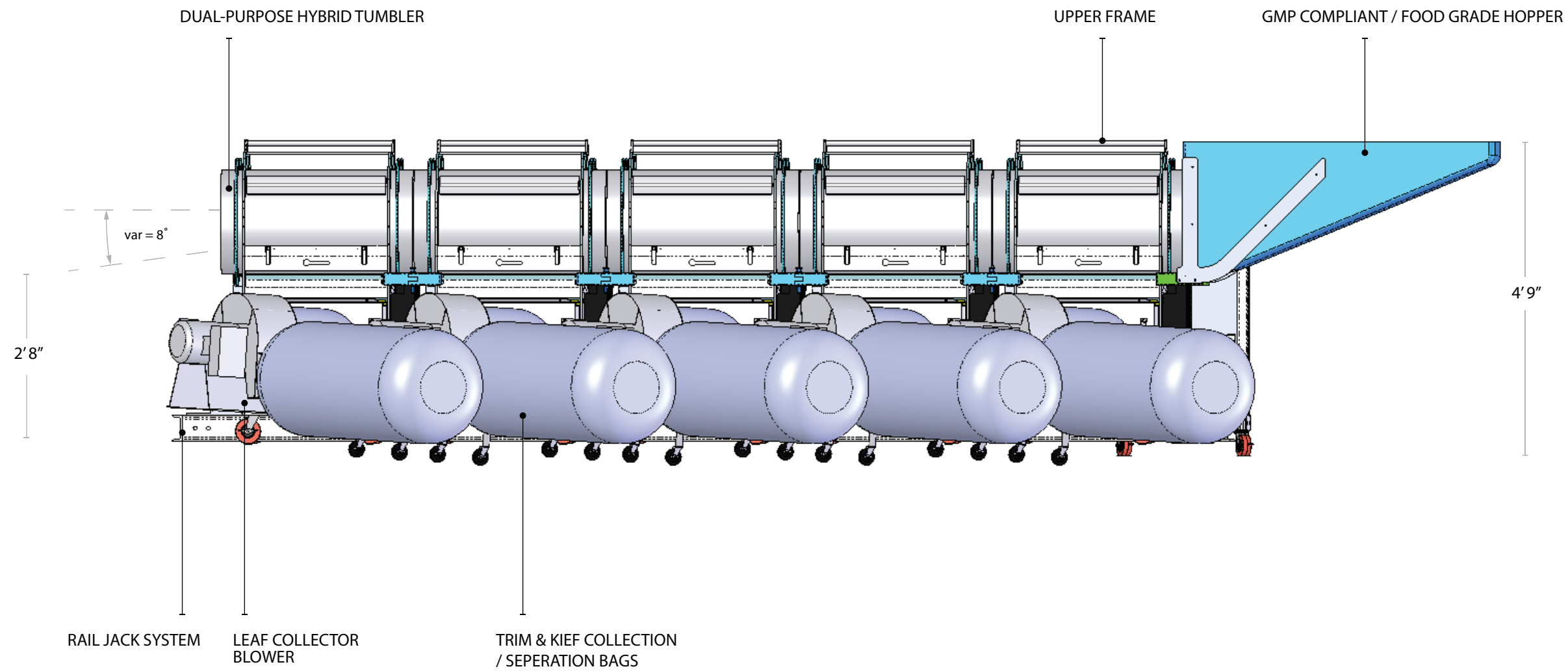
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SIZE	DWG. 3-D.	REV
A	10.0 Complete + Conveyors	-

SHEET 1 OF 1



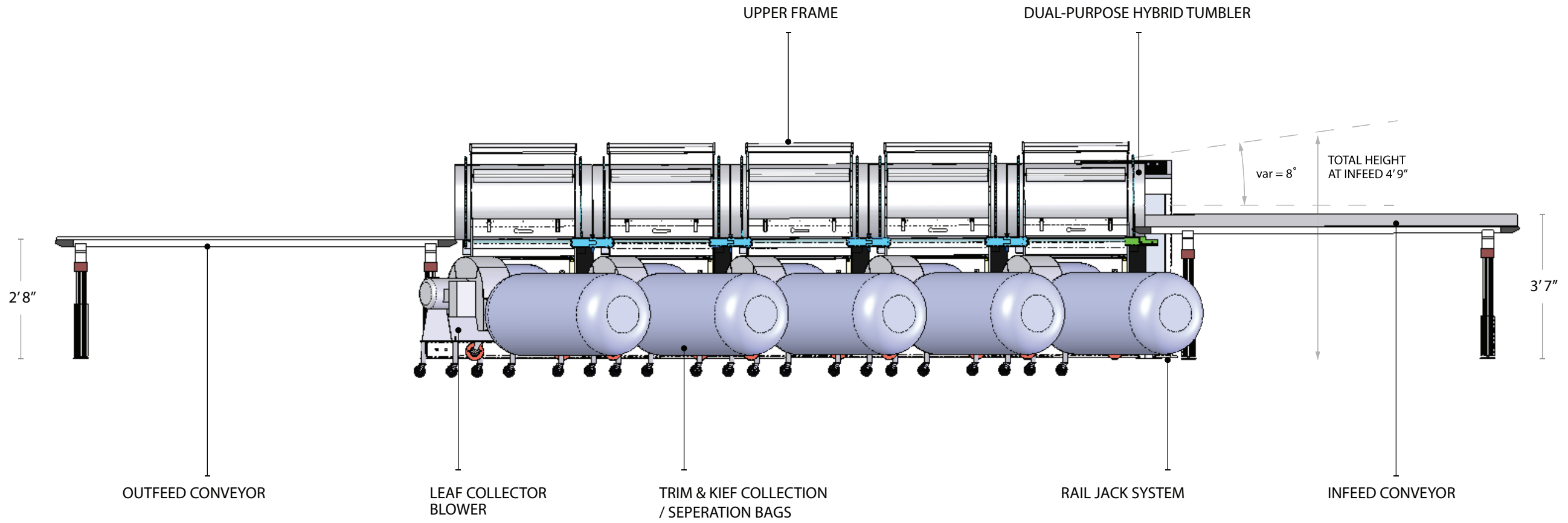
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SIZE	DWG. SIDE.	REV
A	10.0 Complete + Hopper	-

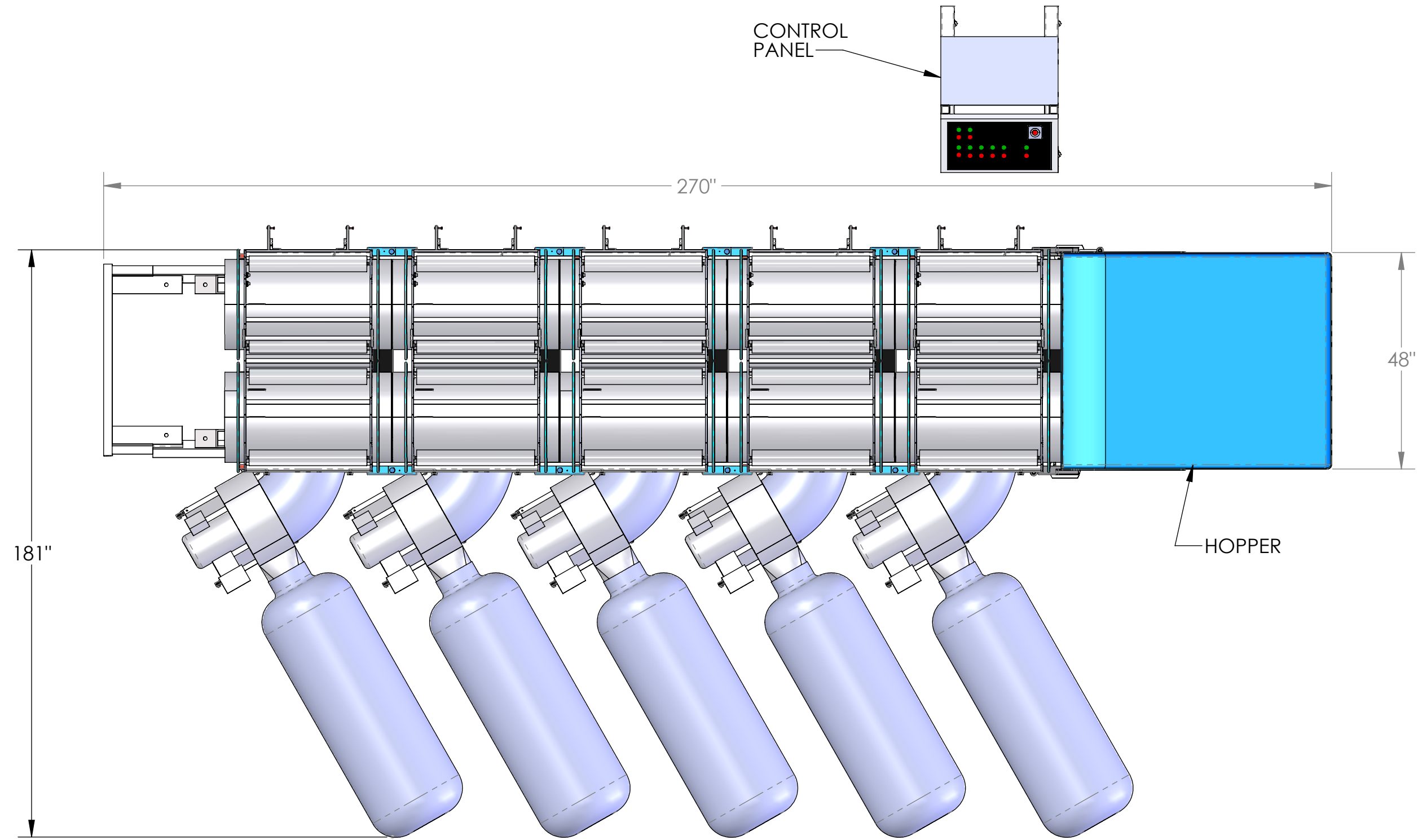
SHEET 3 OF 3



TITLE: XL 10.0 SYSTEM


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FRACTIONAL ±0.030
ANGULAR: MACH ± 1° BEND ±
TWO PLACE DECIMAL ±.010
THREE PLACE DECIMAL ±.005

SIZE	DWG. SIDE.	REV
A	10.0 Complete + Conveyors	-
		SHEET 3 OF 3

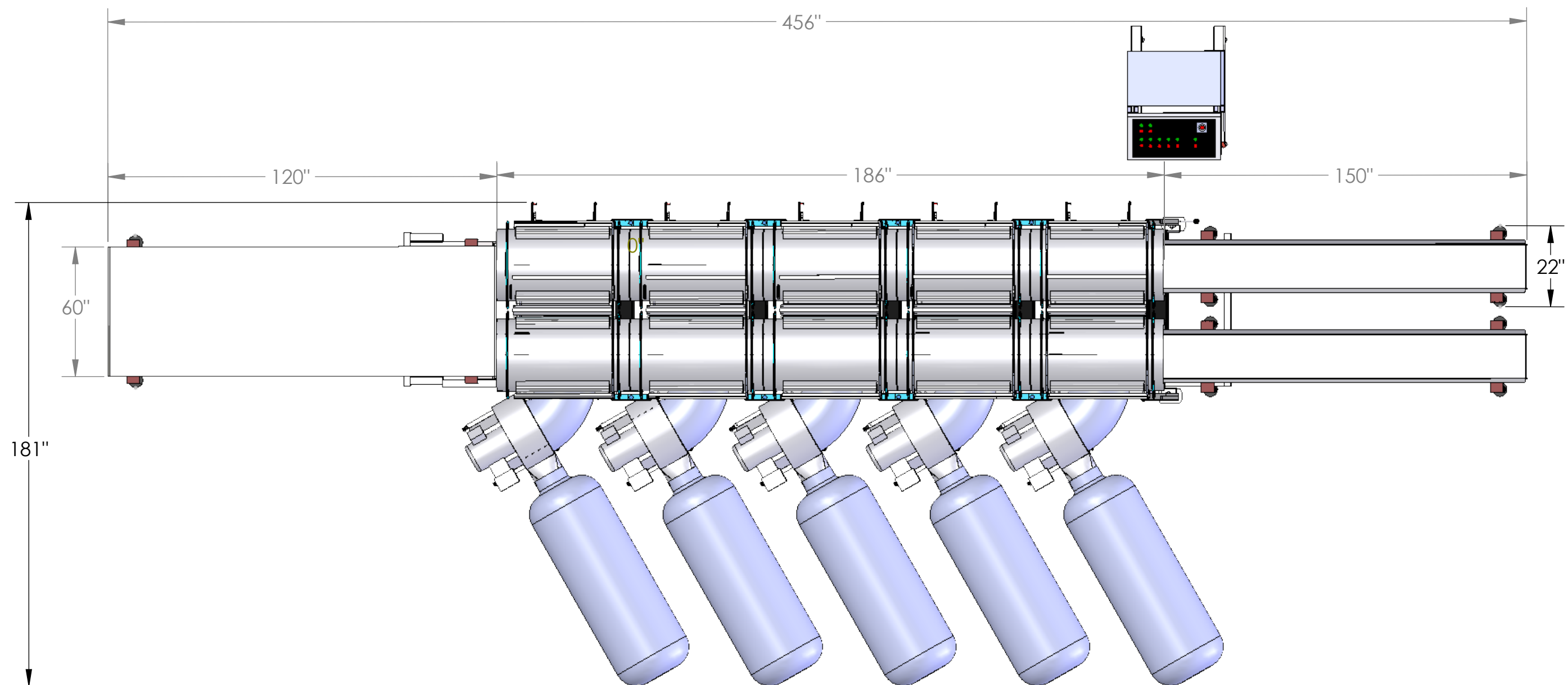


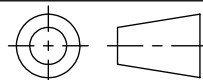

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THREE PLACE DECIMAL $\pm .005$

DRAWN	DH	05/13/20
CHECKED	DH	
FINISH		
MATERIAL		

CPRO SOLUTIONS INC				
TITLE:				
XL 10.0 SYSTEM				
SIZE	DWG. NO.			REV
B				
		SHEET 1 OF 1		





UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL ±0.030 ANGULAR: MACH ± 1° BEND ± TWO PLACE DECIMAL ±.010 THREE PLACE DECIMAL ±.005	DRAWN		04/01/20	CENTURIONPRO SOLUTIONS INC	
	CHECK			SIZE	DWG. NO.
	MATERIAL:		A	REV	01
	FINISH:				
	TITLE:				
	XL 10.0 STANDARD				
VENDOR REF NO:					SHEET 1 OF 2